

<b>WORK MEASUREMENT TIME STUDY WORKSHEET (SNAPBACK)</b>		1. DRAWING NUMBER	2. DATE	3. REFERENCE/FILE/STUDY NR.
4. OPERATION		5. ORGANIZATION WORK CENTER		6. WORK UNIT
7. OBSERVER		8. NAME OF OPERATOR/OPERATOR NR.		9. MACHINE NR./STOCK NR.
10. MATERIAL		11. WEIGHT		12. QUANTITY
13. STOP TIME	14. START TIME	15. ELAPSED TIME ( <i>Stop Time Minus Start Time</i> )		16. TYPE OF TIMING DEVICE

17. OPERATION, READINGS AND COMPUTATIONS

NR. (a)	ELEMENT DESCRIPTION (b)	READINGS (c)										TOTAL (d) CYCLE (e)	AVG OR SEL (f)	LEV- EL FAC- TOR (g)	NORM TIME (h)	OCC (i)	BASE TIME (j)
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18. REMARKS		19. TOTAL BASE TIME	
		20. PF&D ALLOWANCE _____ %	
22. APPROVED ( <i>Signature</i> )		23. DATE	
		21. STANDARD TIME FOR _____ UNIT(S)	
		MINUTES	
		HOURS	

LEGEND: T - TIME P - PACE RATING